



EQUIPMENT CAPABILITES

COMING SOON

| STRETCHER LEVELING CAPABILITIES | REDBUD (.625" x 74") | | REDBUD (.250" x 74") | |
|---------------------------------|----------------------|--------|----------------------|--------|
| | MIN | MAX | MIN | MAX |
| Coil Width (in) | 30" | 74" | 30" | 74" |
| Coil Weight (lbs) | - | 60,000 | - | 60,000 |
| Thickness (in) | 0.055" | 0.625" | 0.040" | 0.250" |
| Coil OD (in) | 36" | 80" | 36" | 80" |
| Coil ID (in) | 20" | 40" | 20" | 32" |
| Sheet Length (in) | 30" | 360" | 30" | 240" |
| Edge Trim / Side | N/A | | 0.250" → 1.50" | |
| Length / Squareness Tol. | +/- 0.125" | | +/- 0.125" | |
| Grade-80 (Max Gauge) | .500" x 60" | | .250" x 60" | |
| Max lift (lbs) | N/A | | 20,000 | |


| ROLLER LEVELING CAPABILITIES | HERR-VOSS (.375" x 74") | |
|------------------------------|-------------------------|--------|
| | MIN | MAX |
| Coil Width (in) | 30" | 74" |
| Coil Weight (lbs) | - | 60,000 |
| Thickness (in) | 0.127" | 0.375" |
| Coil OD (in) | - | 84" |
| Coil ID (in) | 24" | 32" |
| Sheet Length (in) | 45" | 360" |
| Length Tolerance | +/- 0.250" | |
| Max Gauge - Leveler | .375" | |
| Yield @ Max Gauge | 50,000 (PSI) | |

MAX COIL WEIGHTS

INSIDE STORAGE (Under 47K)

- ✓ 47,000 lbs & under.
- ✓ No receiving appointment required.

INSIDE STORAGE (Over 47K)

- ✓ 47,001 → 50,000 lbs. 
- ✓ Receiving appointment required.
- ✓ Appointments – Receiving@coilsteelprocessng.com

OUTSIDE STORAGE

- ✓ 60,000 lbs.
- ✓ No receiving appointment required.
- ✓ Appointments – Receiving@coilsteelprocessing.com

UNLOADING REQUIREMENTS

- ✓ All coils must be delivered eye-to-side.
- ✓ All sheets must be delivered for "sheet lifter unload".